

What is claimed is:

1. An epoxy resin composition for semiconductor sealing comprising an epoxy resin, a phenol resin, an inorganic filler, a curing accelerator, and a carbon precursor having a specific electric resistivity in a semiconductor region of  $1 \times 10^2$   $\cdot$ cm or more but less than  $1 \times 10^7$   $\cdot$ cm as essential components, wherein the amounts of the inorganic filler and the carbon precursor in the epoxy resin composition are respectively 65-92 wt% and 0.1-5.0 wt%.

2. The epoxy resin composition for semiconductor sealing according to claim 1, wherein the carbon precursor has an H/C ratio by weight determined by elemental analysis of 2/97 to 4/93.

3. The epoxy resin composition for semiconductor sealing according to claim 1, wherein the carbon precursor is fine particles having an average particle diameter of 0.5-50  $\mu$ m.

4. The epoxy resin composition for semiconductor sealing according to claim 1, wherein the carbon precursor is fine particles having an average particle diameter of 0.5-20  $\mu$ m.

5. The epoxy resin composition for semiconductor sealing according to claim 1, wherein the carbon precursor has a specific electric resistivity of  $1 \times 10^4$   $\cdot$ cm or more but less

than  $1 \times 10^7$  cm.

6. The epoxy resin composition for semiconductor sealing according to claim 1, wherein the amount of the inorganic filler  
5 in the total amount of the epoxy resin composition is 70-91 wt%.

7. The epoxy resin composition for semiconductor sealing according to claim 1, wherein the carbon precursor is produced by carbonizing a phenol resin at a calcination temperature of  
10 600-650°C.

8. A semiconductor device comprising a semiconductor element sealed using the epoxy resin composition for semiconductor sealing according to any one of claims 1-7.  
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